

## Troubleshooting - elna 664PRO

Condition	Cause	
The fabric is not being fed smoothly.	<ol> <li>The feed dog is packed with lint.</li> <li>The presser foot has been raised.</li> </ol>	Lower the presser foot.
The needle breaks.	<ol> <li>The needle is incorrectly inserted.</li> <li>The needle is bent or blunt.</li> <li>The fabric is pulled strongly.</li> </ol>	Replace the needle. Pull the fabric lightly.
The thread breaks.	<ol> <li>The machine is not correctly threaded.</li> <li>The needle or looper thread tension is too tight.</li> <li>The needle is incorrectly inserted.</li> <li>The needle is bent or blunt.</li> </ol>	Replace the needle.
Skipped stitches	<ol> <li>The needle is bent or blunt.</li> <li>The machine is not correctly threaded.</li> <li>The needle is incorrectly inserted.</li> </ol>	Replace the needle.
The seam is not sewn neatly.	<ol> <li>The needle and/or looper thread tensions are not correctly adjusted.</li> <li>The machine is not correctly threaded.</li> <li>The stitch is not suitable for the fabric being sewn.</li> <li>The thread is not between the tension discs.</li> </ol>	
Seam puckering	<ol> <li>The needle or looper thread tension is too tight.</li> <li>The machine is not correctly threaded.</li> <li>The differential feed dial is not correctly adjusted.</li> </ol>	
The machine does not operate.	<ol> <li>The machine has not been plugged in firmly.</li> <li>The power switch is turned off.</li> </ol>	
The fabric is not cut neatly.	<ol> <li>The position of the upper knife is not adjusted properly.</li> <li>The upper knife is dull.</li> </ol>	Replace the upper knife.